

## Mounting dash inserts and gauges

Mounting for all inserts is basically the same. On the back side of each insert you will find a lip. Your dash will have to be cut out to approximately the size of the inside section of the insert. Use the 10/32 studs in holes around the outer edge of the insert. Place black plastic "L" bracket over the stud with washer and nut. The lip is designed to cover the cutout with a finished edge from the front side.

### For front mounted gauges:

Your gauges on a front mount dash will just slip in from the front side. Your gauge manufacturer will have directions enclosed and hardware needed to hold your gauges in place in your insert using their U shaped brackets.

Note: U shaped bracket may have to be shortened due to the thickness of insert.

### For rear mounted gauges:

Please refer to diagram under related information. The diagram will show placement of threaded holes for rear mounting gauges. Ledge on back side is designed for gauge bezel placement. Threaded holes around the outside of gauge hole is used for button head screws to be tightened down to hold your gauges in place. Usually the speedo has four threaded holes around the gauge, smaller gauges have two threaded holes.

### Inserting LED lights:

To place lights in counterbored holes we recommend using a piece of 5/16 soft tubing. Place and start light into hole, use tubing to push light in till outer portion of light sets on the bottom of the counter bore hole. **Lights must be put in from the front side.**

